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Major repairs are covered in the Polaris Service Manual and should be performed by a Factory Certified MSD (Master Service Dealer) Technician. ... (Cont.) Xpedition 425 12. Remove dipstick and fill sump with 5.5 quarts (5.2 l) of Polaris Premium 4 synthetic oil. 13. Shift machine into neutral and set parking brake. 14. Start the engine and let ...

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Rear Bars & Steps. Have the problem checked by the nearest BMW service. Polaris Front Differentials. Polaris® Off-Road Vehicle Belt Break in Procedure. ... Swing Arm/rear Gearcase Mounting - A02CK42AA/AB assembly for 2002 Polaris Xpedition 425 (A02CK42AA/AB), Swing Arm/rear Gearcase Mounting - A01CD50FB assembly for 2001 Polaris 500 Magnum 500 ...

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